Epson Professional Imaging The Art of Performance.



EPSON SureColor® S-Series

The Way Solvent Printing Should Be.

Sales Reference Guide v1.2

Introducing the All New

EPSON SureColor S-Series

All New Internal Printer Development by Epson. Focused on Three Different Goals.

Extreme Value. Extreme Performance. Extreme Quality.



EPSON SureColor S30670

\$16,995 MSRP

Developed with **extreme value** in mind, the all-new SureColor S30670 delivers class-leading performance at an aggressive price.



EPSON SureColor S50670

\$25,995 MSRP

Capable of printing full color banners up to 980 ft² per hour and the option to print using white ink up to 67 ft² per hour, making the SureColor S50670 **one of the fastest solvent printers available** today.



EPSON SureColor S70670

\$25,995 MSRP

Utilizing up to 10 Colors, including a unique Light Black, Orange, White, and an all-new Metallic Silver, the SureColor S70670 will **redefine photographic print quality** for virtually any signage or fine art application.





EPSON Solvent Ink Technology

EPSON UltraChrome® GS2

EPSON UltraChrome® GSX

Please Note:

For greater reliability, the EPSON SureColor S-Series family of printers are designed exclusively for use with EPSON ink cartridges.¹

S30 | S50 | S70

Epson Ink Configurations

EPSON UltraChrome GS2/GSX



SureColor S30670

EPSON UltraChrome GS2

4-Color





SureColor S50670

EPSON UltraChrome GS2

Dual 4-Color + Optional White





SureColor S70670

EPSON UltraChrome GSX

8-Color + Optional White & Metallic Silver





EPSON UltraChrome GS2

A Next Generation Solvent Ink Technology

EPSON SureColor S30670

EPSON SureColor S50670

Solvent Ink Technology

New Third-Generation Solvent Chemistry from Epson

- Extremely fast drying
- Superior media compatibility and durability
- No special ventilation or air purification required²
- Meets the chemical requirements of the Nordic Ecolabel (Nordic Swan)

■ New High-Performance Yellow

- Newly patented technology by Epson
- Developed without the use of any Nickel compound
- Designed for superior reliability with the EPSON MicroPiezo TFP print head

■ EPSON AccuPhoto[™] GS2 Screening

- Capable of producing outstanding photographic prints - utilizing only 4 colors



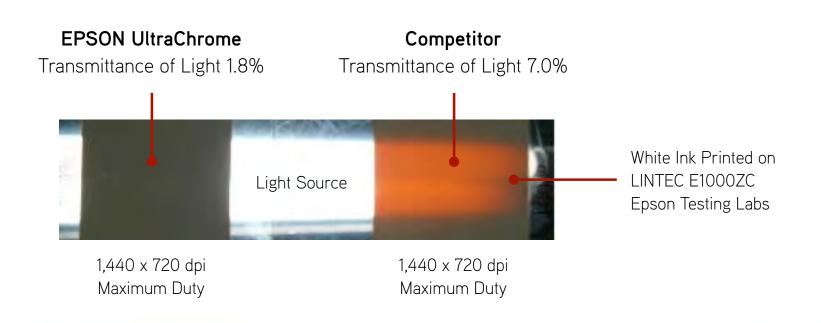


Optional User Configurations for the SC-S50670 and SC-S70670

New High-Density White Ink

- Newly-formulated, proven Titanium Dioxide based chemistry
- Up to 3.8 times better opacity than current solvent-based white inks
- Very fast dry times compared to current solvent-based white inks
- Patented formulation to reduce ink sedimentation and dry-out
- Built-in automatic printer ink circulation system for reduced user maintenance







EPSON UltraChrome GSX

A Next Generation Solvent Ink Technology

EPSON SureColor S70670

Solvent Ink Technology

Same Base Solvent Chemistry as EPSON UltraChrome GS2

- Including faster dry times
- And a new high-performance yellow ink

Additional Light-Black Ink

- New lighter-shade of black for improved grayscale and reduced metamerism

Additional Orange Ink

- Extends the overall color gamut beyond any other form of solvent printing

■ EPSON AccuPhoto[™] GSX Screening

- New advanced form of math capable of producing a level of photographic print quality beyond any other form of sign printing
- Capable of producing the world's most demanding fine art reproductions





Optional User Configuration for the SC-S70670

■ True Metallic Silver Ink

- New Small Particle Aluminum Technology as small as 1.0 μm
- Capable of printing up to twice the speed as other metallic inks up to 43 ft²/hr
- High water resistance for extreme reflective metallic levels
- Low viscosity technology to improve the accuracy of dot placement
- Can be mixed with other colors to create an unlimited number of metallic shades
- Built-in automatic ink circulation system for reduced user maintenance

For details on how to best use this new EPSON ink technology with your particular RIP, please consult your RIP vendor.





	Full Color	Full Color + Orange	White	Metallic Silver
EPSON SureColor S30670	3 Years	_	_	-
EPSON SureColor S50670	3 Years	_	1 Year	_
EPSON SureColor S70670	3 Years	2 Years	1 Year	3 Weeks

NOTES:

Test results based upon Epson Testing Labs using the ISO 18930 print durability standard.

All print results are based upon un-laminated prints printed on adhesive backed vinyl.

White and Metallic Silver ink results judged by the gloss level reduction thresholds per ISO 18930 standards.

Durability numbers above are estimates of maximum image permanence.

Your actual results may vary depending upon media type used, environmental display conditions and other factors.

Epson does not warrant durability.

Please visit 3M and Avery web sites for laminated durability claims using their warranty programs.

■ No Special Ventilation or Air Purification Required²

- Virtually odor-free
- Meets the requirements of California Prop 65

■ No Specified Fluorine Compounds (PFOS & PFOA)

- Visit http://www.epa.gov/opptintr/pfoa/ for more details
- Meets the Chemical Requirements for Nordic Swan
- Inks Do Not Contain Nickel (Ni) Compounds
 - Visit http://www.epa.gov/ttn/atw/hlthef/nickel.html for more details

Extremely Power Efficient

- ENERGY STAR® Compliant
- Power usage of less than 900W when printing Less than 15W in sleep mode





EPSON MicroPiezo® TFP®

The World's Most Advanced Print Head Technology

EPSON SureColor S30670

EPSON SureColor S50670

EPSON SureColor S70670

The World's Most Advanced Print Head Technology

Advanced Thin Film Piezo (TFP) Technology

- Extreme dot placement accuracy for unmatched print quality
- Improved reliability for reduced downtimes
- About twice the print speed versus our previous generation print head technology
- Developed for EPSON UltraChrome GS2 and GSX solvent inks for increased reliability

Extreme Print Resolutions

- Capable of print resolutions up to 1,440 x 1,440 dpi
- True 720 dpi per color channel per single print pass SC-S30670 & SC-S70670
- True 1,440 dpi per color channel per single print pass SC-S50670
- Enhanced Variable Droplet Technology as small as 4.2 picoliter



The World's Most Advanced Print Head Technology

Automatic Print Head Alignment & Nozzle Check Technology

- Built-in LED sensor accurately aligns all print head channels
- Built-in LED sensor can detect a nozzle clog and alert the operator

Automatic Media Feed Adjustment

- Built-in LED sensor accurately adjusts the media feed speed
- System communicates with the fully motorized media feeding system

■ Print Head Strike Detection System (SC-S50670 only)

- Built-in LED sensor continuously measures the distance between head and media
- When the distance gets too close, the system stops printing to avoid a head strike

■ Print Head Redundancy Technology (SC-S50670 and SC-S70670 only)

- The SC-S50670 and SC-S70670 contain two print heads. If one print head should ever fail and require service, the operator may still operate the printer using only a single print head (at half speed) while waiting for service





Product Features

EPSON SureColor S-Series

Standard Configuration Shown

S30 | S50 | S70



103" W x 50" D x 52" H 482 lb.

Standard Configuration Shown

S30 | S50 | S70



103" W x 50" D x 52" H 525 lb.

Standard Configuration Shown

S30 | S50 | S70



103" W x 50" D x 52" H 482 lb.









S30 | S50 | S70



Standard Take-up Reel

Motorized take-up

Supports both wind-in or wind-out

S30 | S50 | S70



Optional High-Capacity Roll Support Heavy-roll support up to 175 lb.



Unique Manufacturing Technology by Epson

New Robotic Laser Welding Technology

- Unique manufacturing process developed by Epson for extreme precision
- Produces an extremely rigid printer frame with no material deformation
- Eliminates over 350 bolts within the core printer mechanism

Hand Assembled by a Single Technician

- Like most exotic cars, each SureColor printer's final assembly is performed by a single, highly-trained technician for superior final build quality

Superior Overall Product Reliability

- Final product quality is significantly increased over previous EPSON solvent technology
- This could quite possibly be the most reliable solvent printer-line available

Significantly Reduced Printer "Shuddering"



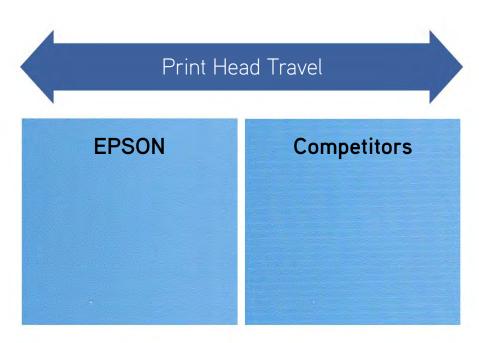
Auto Tension Control Technology

Sensor-Based Auto Media Tension Control

- Media feeding system is fully motorized for take-in and take-up
- Printer automatically controls the media tension and motor strength depending upon the remaining media and weight
- The result is less banding within solid fills

Significantly Reduced Media Feed Error

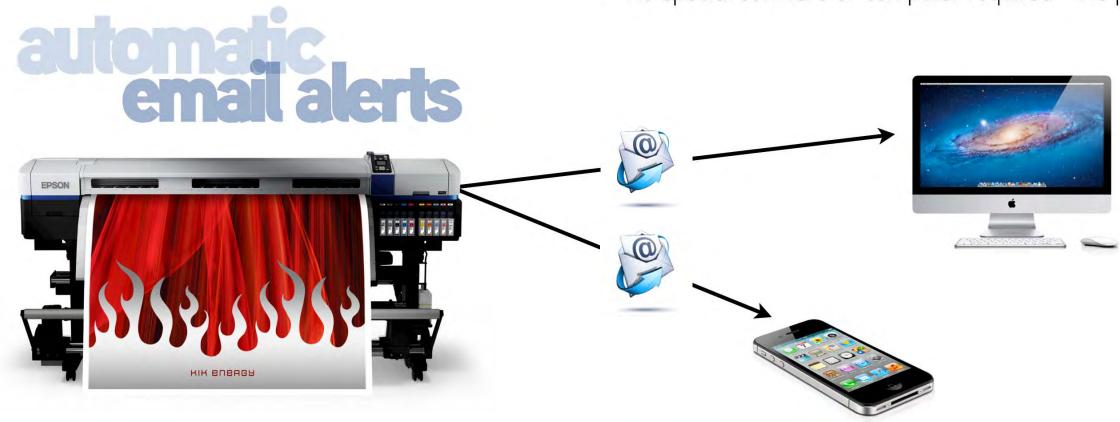
- Media feed error of about 0.4 mm over a 50 meter roll (164 ft)
- Typical competitors have about 1.9 mm of feed error over the same feed length
- The result? More accurate final dimensions for larger signage applications
- Removes the need to recalibrate at the beginning and end of heavy rolls



Scans of Actual Print Samples on Adhesive Vinyl Shown Above

■ In-Printer eMail Notification Technology

- If your SureColor S-Series printer is connected to an internet network, you can enable automatic eMail notifications to any active eMail or text eMail address
- Notifications include Job Finished, Error Status, Low Ink Remaining, and more
- No special software or computer required the printer handles everything





Print **Performance**

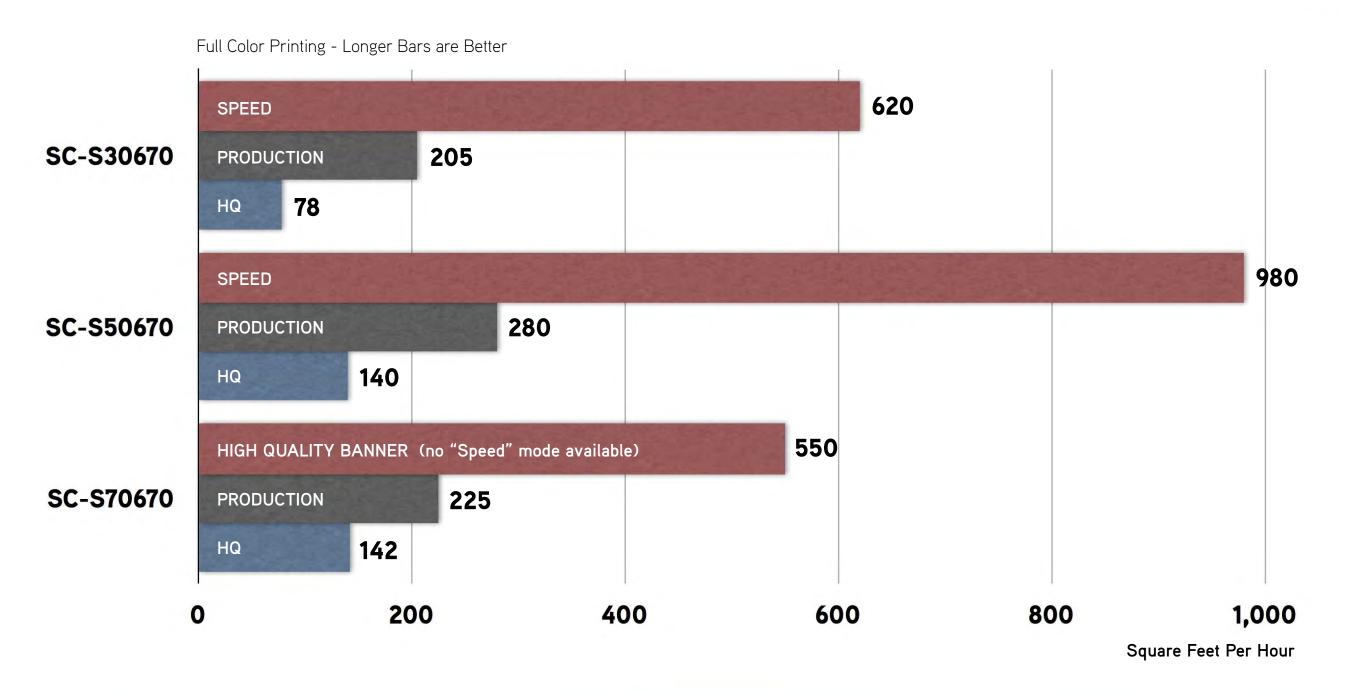
EPSON SureColor S-Series Comparison

Please Note:

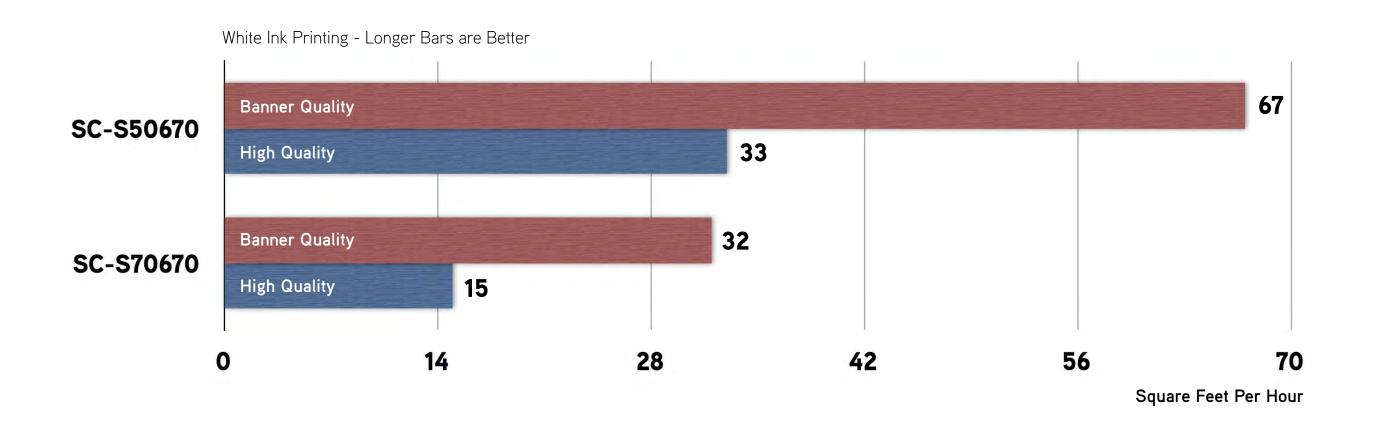
All print speeds shown in this document are based on print engine speed only, in bi-directional mode.

Total throughput times depend upon front-end RIP, file size, printer resolution, ink coverage, networking, etc.

Full Color Printing

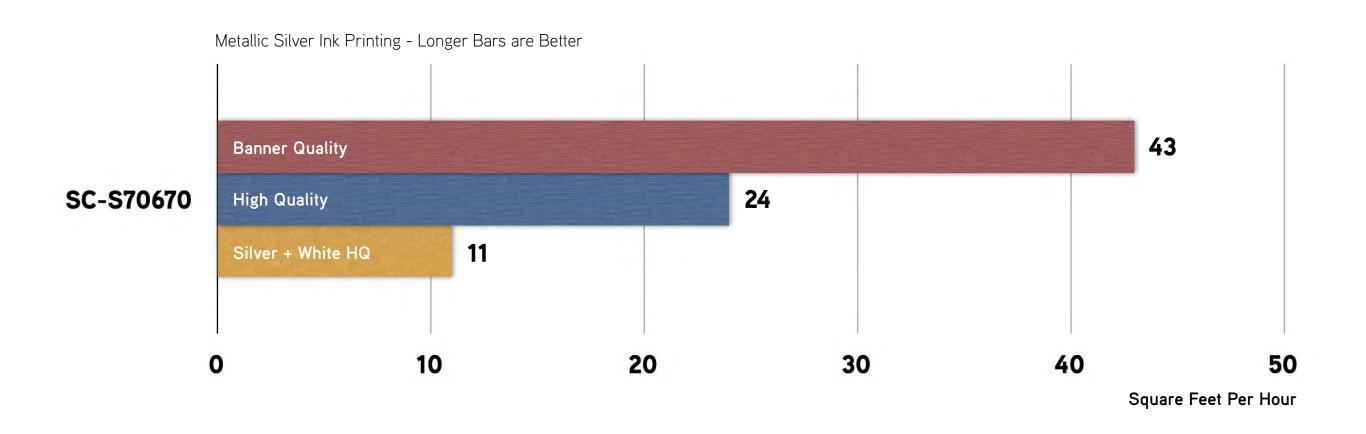


White Ink Printing



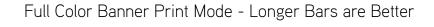
For details on how to best use this new EPSON ink technology with your particular RIP, please consult our RIP vendor.

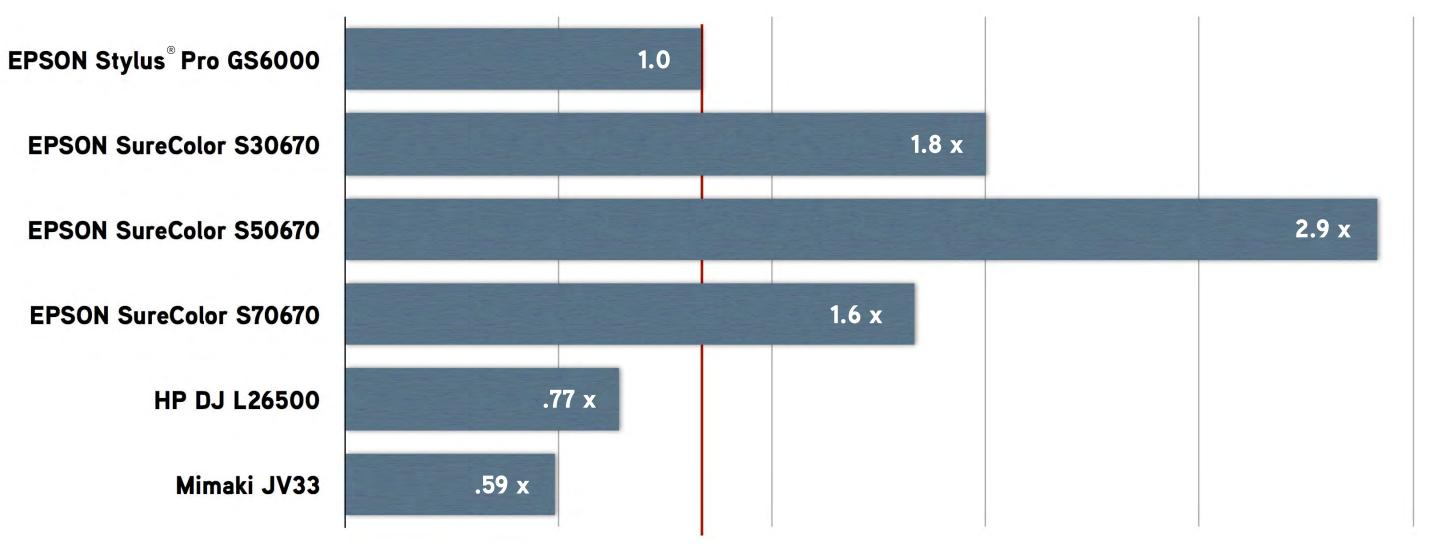
Metallic Silver Ink Printing



For details on how to best use this new EPSON ink technology with your particular RIP, please consult our RIP vendor.

Competitive Comparison





Times Faster than an EPSON Stylus Pro GS6000



EPSON RIP Strategy



Included with every EPSON SureColor S-Series Printer

Extremely Easy to Use

- Simple tools for sizing, cropping, tiling, and nesting
- Easy workflow for printer operations including a full RIP-queue
- Built-in ability to add and recalibrate media

Professional Print Quality

- Includes both EPSON AccuPhoto and ONYX screening technologies
- Epson provides profiles for the top-selling solvent media
- True PANTONE® Spot Color matching

Upgradeable

- As users grow, they can upgrade to a higher-end ONYX RIP solutions
- Add-on support for ONYX Cut Server \$495
- Add-on support for optional White & Silver Metallic inks \$495





Media Strategy

Partnering with the World's Best Media Companies











Partnering with the World's Best Media Companies

- 3M, Avery, Neschen, UltraFlex, and more
- Epson will provide profiles for these companies' top media lines

■ The SureColor S-Series are Qualified Under the Following Media Warranty Programs

- 3M Performance Guarantee
- Avery Dennison ICS Warranty
- For more information visit the 3M and Avery web sites

Unique Epson Genuine Media Line

- EPSON GS Canvas Gloss; EPSON GS Canvas Satin
- EPSON GS Poster Paper Gloss
- EPSON DisplayTrans™ GS



EPSON Warranty & Service Programs

Award Winning Service & Support

EPSON Preferred Limited Warranty

■ Standard EPSON PreferredSM Limited Warranty

- One-year on-site service
- Includes free phone support available Monday thru Friday
- Usually next business day on-site break fix service
- Warranty includes parts and labor

Optional Extended EPSON Preferred Plus Plans

- Three programs available Silver, Gold, and Platinum
- Extends coverage when the in-box warranty ends
- Additional 1-year programs stackable up to 3-years total
- Can be purchased at any time while under warranty or an extended plan





S30 | S50 | S70

Optional Service Programs

EPSON Preferred Plus Plans

	SILVER	GOLD	PLATINUM
Service Period	1-Year	1-Year	1-Year
Number of Visits	2	3	Unlimited
Head Replacement (S30) ³	1	2	Unlimited
Head Replacements (S50/S70) ³	2	4	Unlimited
MSRP - SC-S30670	\$1,995	\$3,495	\$4,495
MSRP - SC-S50670	\$2,495	\$4,495	\$5,495
MSRP - SC-S70670	\$2,495	\$4,495	\$5,495

NOTES:

Customers may purchase up to two EPSON Preferred Plus Plans per printer model, for a total coverage of up to 3-Years (1 year of warranty and 2 years of extended service).

For the Silver and Gold Plans, the user gets the stated service period or stated number of visits, whichever occurs first, but never more than the stated number of head replacements.

For questions or the latest pricing, see an Authorized Epson Reseller.



Product **Comparisons**

EPSON SureColor S-Series

S30 | S50 | S70

Printer Comparison EPSON SureColor S-Series

	EPSON SURECOLOR S30670	EPSON SURECOLOR S50670	EPSON SURECOLOR S70670
Maximum Printer Width	64-Inch	64-Inch	64-Inch
Print Head Configuration	MicroPiezo TFP	Dual MicroPiezo TFP	Dual MicroPiezo TFP
Print Speed - Production Mode	205 ft ² /hr	280 ft ² /hr	225 ft²/hr
Solvent Ink Technology	EPSON UltraChrome GS2	EPSON UltraChrome GS2	Epson UltraChrome GSX
Maximum Color Configuration	4-Color	5-Color	10-Color
Color Configuration - Standard	СМҮК	Dual C M Y K	C M Y K + Lc Lm Lk Or
Color Configuration - Optional	NA	C M Y K + White	C M Y K + Lc Lm Lk Or + White + Silve
On-Board Ink Capacity for Color	700 ml	1,400 ml	700 ml
On-Board Ink Capacity for White	N.A.	1,200 ml	600 ml
On-Board Ink Capacity for Metallic Silver	N.A.	N.A.	350 ml
Platen Gap Settings	1.5 mm / 2.0 mm / 2.5mm	1.5 mm / 2.0 mm / 2.5mm	1.5 mm / 2.0 mm / 2.5mm
Three Stage Media Heating System - Pre, Platen, Post	Off or 30 to 55 degrees Celsius	Off or 30 to 55 degrees Celsius	Off or 30 to 55 degrees Celsius
Additional High-Speed Print Dryer	Optional	Standard	Optional
Heavy-Duty Roll Media System	Optional	Optional	Optional
Standard Connectivity	USB 2.0 & Gigabit Ethernet	USB 2.0 & Gigabit Ethernet	USB 2.0 & Gigabit Ethernet
Standard RIP Vendor	ONYX GamaPrint Pro	ONYX GamaPrint Pro	ONYX GamaPrint Pro
Standard Limited Warranty	1-Year On-Site	1-Year On-Site	1-Year On-Site
MSRP - Printer	\$16,995	\$25,995	\$25,995

This Color Represents a Significant Difference

	SC-S30670	SC-S50670	SC-S70670
MSRP - Color Ink Cartridge (700 ml)	\$174.95 (\$0.25 ml)	\$174.95 (\$0.25 ml)	\$174.95 (\$0.25 ml)
MSRP - White Ink Cartridge (600 ml)	N.A.	\$229.95 (\$0.38 ml)	\$229.95 (\$0.38 ml)
MSRP - Metallic Silver Ink Cartridge (350 ml)	N.A.	N.A.	\$249.95 (\$0.71 ml)

NOTES:

Pricing shown as MSRP. Actual dealer pricing may vary.

The per ml ink cost shown is a simple estimate derived from MSRP divided by cartridge fill volume. This estimate does not necessarily reflect the actual cost of ink for a particular print, which can vary considerably based on image printed, print settings, paper type, frequency of use and temperature. For print quality, a variable amount of ink remains in the cartridge after the "Replace Cartridge" indicator comes on.

For questions or the latest pricing, see an Authorized Epson Reseller.

Extreme Print Speeds

- Be more productive - Get more done

Amazing Photographic Print Quality

- Provides for more opportunities - Keeps customers happy and coming back

Highly Reliable

- More uptime - Less downtime

Environmentally Responsible

- Less harmful chemistry - Lower power consumption

Complete Media Versatility

- Print on virtually anything - White, clear, even color-based media types

Low Initial Investment & Low Everyday Cost-of-Ownership

- Be more profitable - Grow your business!







Footnote Definitions

- 1 The printer is designed to use only EPSON ink cartridges and not other brands of new or refilled cartridges, or other brands of ink or bulk ink systems. Using EPSON cartridges is important for reliable performance and high image quality.
 Epson offers voluntary recycling of spent ink cartridges.
- 2 Based on testing of one printer in a room of 180 m³ and a ventilation coefficient of 2.2 (without any fan or air conditioning).

 For more information, see the MSDS sheets at www.proimaging.epson.com
- 3 The print head is a maintenance part which the user is responsible to replace when necessary. However, Epson covers head replacement while the printer is under the Epson Preferred Limited Warranty and under any Preferred Plus Plan (limited or unlimited number of head replacements, depending on the Preferred Plus Plan purchased). The life of the print head will vary depending on the user's print volume, print patterns and heater temperature for print settings. Doing proper user maintenance of the print head will help prolong its life.

All stated cartridge volumes are fill volumes.



Specifications are Subject to Change Without Notice

EPSON, EPSON Stylus, EPSON UltraChrome, MicroPiezo, SureColor, and TFP are trademarks or registered trademarks of Seiko Epson Corp. AccuPhoto are trademarks and EPSON Preferred is a servicemark of Epson America, Inc.

All other product brand names are trademarks and/or registered trademarks of their respective companies.

Epson disclaims any and all rights to these trademarks.

© Epson America, Inc. 2012 MR/RH 08.08.2012